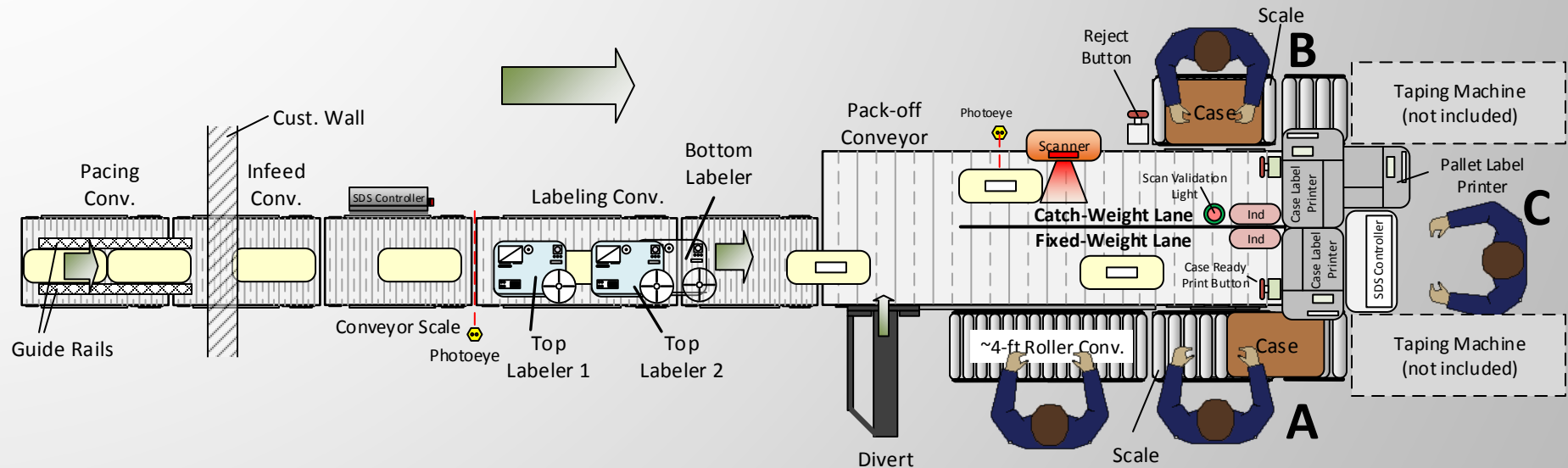


Conveyor Scale, Cheese Block Labeling with Manual Case Labeling & Pallet Labeling



Station A – When a case is filled, a button would be pressed that would print a fixed-weight case label for the last 4, or 8, cheese blocks.

Station B – When a case is filled, a button would be pressed that would print a catch-weight case label for the last 4, or 8, cheese blocks identified by the scanner.

Station C – Palletizes each type of case on its own pallet. When a pallet is full, a pallet label is printed and applied to the finished pallet. The SDS Controller tracks all weights and cases for each line.

* The top labeler would apply the same preprinted label to each cheese block, but the printed text portion could vary to say **Fixed Weight – 5.0-lbs**, or **Catch Weight – 5.12-lbs**, or some variation. (Two labelers would allow two different branding labels to be applied to the same batch run. Determining factor for label applied will be weight.)