System Operation

**Indexer** – Evenly spaces boxes for presentation to the Infeed Conveyor

**Infeed Conveyor** – Directs boxes to a common edge for eventual presentation to Labeling Conveyor; ensures belt speed is matched exactly to belt speed of Conveyor Scale.

**Conveyor Scale** – Weighs boxes and sends weight to the Print & Apply Printer

**Labeling Conveyor** – Transports boxes past the Printers and Applicator

**Printer & Label Applicator** – Prints weight and other information on label; then applies to side and front of box

**Scanners** - Verifies readable barcodes on the front and side of box

**Divert** – Removes unscannable boxes from product line for rework